

46" Square Patio Table

### Models:

TPS46-A-66-000

TPS46-B-66-000

TPS46-C-66-000

TPS46-D-66-000



## Parts, Hardware, and Suggested Tools

<b>Unit Common Description</b>	Units Per Model
Cross Brace - Round	1
Patio Frame	4
5/16-18 x 1 1/2" tap bolt w/black xylan	12
5/16-18 nylock nut w/black xylan	12
5/16 uss flat washer w/black ox	24
#vc300-8 5/16" bolt size 1/2" lg vinyl cap	12
46" Square Table Top	1

#### Suggested Tools



Open Face Wrench



Socket Wrench



Tape Measure



Level



Bolt (HW01)

Frame Bolt (HW06)

Frame Nut (HW07)

Nut (HW02)

Washer (HW03)

Bolt Cap (HW04)

### Specification - Written

Top and Seat Material: Outer frame is made from 3/4" x 2" rolled form angle iron.

- Expanded Metal models Inside material is 3/4" #9 Expanded Metal, Bracing is 1-1/2" Solid Steel flat bar. All MIG welded.
- Punched Steel models- Inside material is 12 gauge, 1/2" punched Steel. Bracing is 1-1/2" Solid Steel flat bar. All MIG welded.

#### Top and Seat Coating:

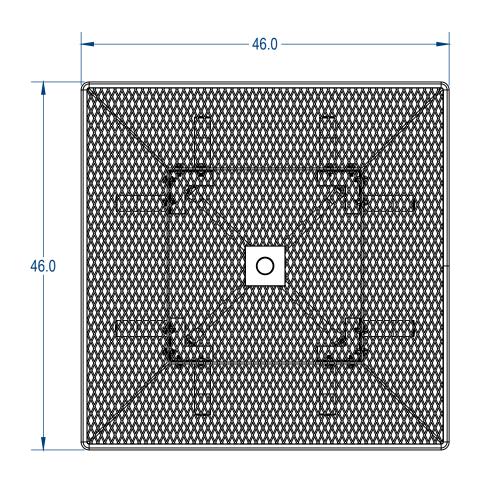
- Advantage Coating MyTCoat's Advantage Coating is our proprietary coating unique only to MyTCoat. This state-of-the art coating will not chip, crack or peel. It doesn't have any drips or runs, and it the most durable coating on the market. The Advantage coating come with a 7 year Warranty and is available in 13 Different Colors.
- Industry Standard Coating the Industry Standard line is coated with a Premium Polyethylene Coating, The Industry Standard coating comes with a 5 year warranty and is available in 9 different colors

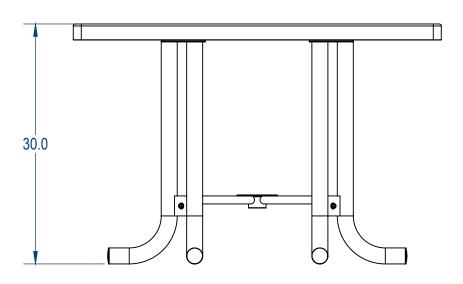
Frames: Frames are made from 2" OD. Diagonal braces are made from 1" OD tubing. Both are made from pre-galvanized steel tubing

Hardware: All hardware is Xylan coating black hardware for extra protection and strength

Dimension: Square Picnic Table Top - 46" x 46", Overall Dimension: 46" W x 46" L x 30" H

# Specification - Drawing





## **Assembly Instructions**

- 1. Lay Table Top upsided down (table bracing facing up) on a flat smooth surface. It is Recommended to cover ground under table top to prevent damage.
- 2. Attachd Frames to table top using provided hardware (1-bolt, 1-nut, and 2-wahers per hole). Table frames should sit inside bracing on table top. Hand tighten hardware at this time.
- 3. Attach Cross Braces to tabs in Center of J Frame using hardware provided (1-bolt, 1-nut, and 2-wahers per hole). Hand tighten hardware at this time.
- 4. Level Tops and Seats and use socket and open face wrench to fully tighten hardware. Place Bolt End Caps on bolt ends.

#### **Installation Safety:**

Please Follow Installation Instructions provided by Manufacturer

It is recommended that Product is installer by an experienced installer

Product should be inspected at the time of Delivery, do not install and damaged on defective parts or products.

All Hardware for proper assembly (not installation) is provided. Use hardware that is included with this product.

#### **Product Maintenance:**

Maintence inspection should be performed at a minium of once a year.

Cleaning, when neccessary can be performed with warm water and most house hold cleaners, aviod any harsh chemicals such as paint remover and acetone. Contact Manufacture before cleaning to dertermine if cleaning product is OK for use.

Any surface rust that may occur should be removed and repainted. Contact Manufacture for touch up paint or any other recommeded paints.

Contact Manufacture for instructions on removing vandalism such as spray paint.

In the case that the MyTCoat coating is damaged, contact Manufacture for instructions for repair.

Bolts and nuts should be check on a regular basis to maintain proper tightness.